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**SUSTAINABLE ENERGY  
AND ENVIRONMENTAL  
ENGINEERING**

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## **Details for Follow-up Activities: Magnetic Coupling Recommendation**

### Installation & Labour Cost

Installation can take up to 2 hours depending upon the size of the motor. Labour for this process will cost approximately \$100. The installation process can be viewed in the video below.



### Implementation Schedule

Installation of the magnetic coupling will take approximately 2 hours. With assistance from the video referenced above, the process time may be decreased.

### Energy Saving Cost

Assuming the motor runs for 3,300 hours per year,

Energy savings due to the magnetic coupling = 2 kW/hr

$$\frac{\text{Energy Savings}}{\text{Year}} = 2 \left[ \frac{\text{kW}}{\text{hr}} \right] * 3,300 \left[ \frac{\text{hr}}{\text{yr}} \right] = \mathbf{6,600 \text{ kWh}}$$

Assuming \$0.08/kWh, the annual savings from a unit with a 15 hp motor-pump system,

$$\text{Annual Savings} = 6,600 [\text{kWh}] * 0.08 \left[ \frac{\$}{\text{kWh}} \right] = \mathbf{\$528 \text{ per year}}$$

### Department of Energy Recommendation [1]

Magnetically coupled ASDs (adjustable speed motors) offer some operating advantages that are desirable for niche applications. They provide speed control that can be up to 30% more efficient than fan damper control and 44% more efficient than using throttling valves for pump flow control. However, they capture only about 60% of potential energy savings compared to conventional VFDs. Relative to a conventional ASD, energy savings decrease as the motor operating speed is reduced.

Department of Energy says that not all magnetic couplings are compatible with vertical-shaft motors or belt-driven loads, they are maintenance intensive and require repair by technicians with specialized training for vertical-shaft motors or belt-driven loads.

### Success Stories [1]

Department of Energy mentioned that the installation of magnetically coupled adjustable speed drive have the saved 633,000 kilowatt-hours for a 250-hp/2,300-V motor.

They provide speed control that can be up to 30% more efficient than fan damper control and 44% more efficient than using throttling valves for pump flow control.

### Suppliers

\*\*\*The Centre of Sustainable Energy and Environmental Engineering has no affiliation with the following vendors. The following suggestions are simply a recommendation\*\*\*

Company	Website
FluxDrive	<a href="#">Here</a>
FluxDrive	<a href="#">Here</a>
Made-in-China	<a href="#">Here</a>
Direct Industry	<a href="#">Here</a>
MHR	<a href="#">Here</a>
Dexter	<a href="#">Here</a>

There are different types of couplings such as **Face to Face, Tubular, Planar**. The link [here](#) provides detailed explanations of each. A dependable coupling can cost up to \$2,000 depending on the size of the motor.

### Technicians

Technician	Location	Phone	Website
Pearson Pump Sales and Services	Goldsboro, NC	919-734-4267	<a href="#">Here</a>
Rocky Mount Electric Motor	Rocky Mount, NC	252-446-1510	<a href="#">Here</a>
Hill & Ferencz Electric Motor Co	Goldsboro, NC	919-736-7373	<a href="#">Here</a>

### References

- [1] A. M. Office, "Energy Tips : MOTOR SYSTEMS Magnetically Coupled Adjustable Speed Motor Drives."